



INSTALLATION INSTRUCTIONS

INSTALLATION INSTRUCTIONS FOR THE FOLLOWING:

PRO/RACE #65268 COUNTERWEIGHT FOR #64263 or #64267 HARMONIC DAMPER.

The installation of this counterweight in a PRO/RACE #64263 or #64267 harmonic damper will provide the correct external balance mass to allow for use in Chevrolet 454 cu.in. applications.

This counterweight is identical to the unit installed in PRO/RACE #64268 Chevrolet 454 cu.in. harmonic dampers.

Prior to installation, please check that the harmonic damper to which you wish to install the counterweight is engraved PRO/RACE #64263 or #64267.

Identify the three (3) pulley holes which are used for attaching the crankshaft pulley by loosely bolting the pulley to the front of the damper. The remaining hole is used for the counterweight. Please note that the counterweight can only be installed in one location due to the differing PCD (pitch circle diameter) of the pulley and counterweight bolt holes.

Place the counterweight in the rear of the damper hub, so that the flat face is exposed.

Apply a few drops of Loctite or similar thread locking compound to the thread of the socket head cap screws, then install and tighten to a torque of 45 ft.lbs.

This completes the installation of your counterweight. Refer to the installation instructions supplied with your harmonic damper when installing on an engine. Ensure adequate clearance exists between the counterweight and other engine components before starting engine.

Should you have any difficulty fitting your PRO/RACE "All Steel" Crankshaft Vibration Damper, please contact:

PRO/RACE Performance Products

Email: tech@pro-race.com

Website: www.pro-race.com

OR alternatively please contact your place of purchase or closest Distributor.